

**PRODUCT DESCRIPTION** High Performance potable water certified coating

**INTENDED USES**

A heavily modified asphaltic emulsion paint designed to be surface tolerant and corrosion resistant (2,000 HR Salt Fog HRS , ASTM B117). It may be used over tight rust and tightly adhering old paint as well as primed surfaces. Easy Kote® provides an attractive flat finish that resists cracking , peeling and damage from modest heat (up to 350° F / 150C) and reverse impact. Easy Kote® can be used in vapor space of Asphalt or Hot Oil Barges up to 400°F.

**PRODUCT INFORMATION**

**Ordering SKU** Red: RC-343T (Totes) , RC-343D (Drums) , RC-343P (Pails)  
Grey: RC-212T (Totes) , RC-212D (Drums) , RC-212P (Pails)

**Volume Solids** 62% (ISO 3233:1998)  
**Coverage** 166 FT<sup>2</sup> / Gall @ 6 DFT  
**Type** 1 component waterbased asphaltic  
**Film Thickness** 10 Wet Mils (6 DFT).  
**Application Method** Airless Spray, Brush, Roller  
**Flash Point** > 212°F , nonflammable (ASTM D65)  
**VOC** 0.005 Lbs/Gall (EPA Method 24)  
**Service Temperature** 350°F (ASTM D2486-18)  
**Flammability** NFPA 306 Compliant

<b>Drying Information</b>	50°F	60°F	77°F	95°F
Touch Dry [ISO 9117/3:2010]	90 min	60 min	30 min	15 min
Hard Dry [ISO 9117-1:2009]	24 hrs	16 hrs	12 hrs	8 hrs

Dehumidification required below 50°F

**POTABLE WATER IN SERVICE INSTRUCTIONS**

<b>Drying Information</b>	50°F	60°F	77°F	95°F
Curing Duration	24 hrs	24 hrs	24 hrs	24 hrs

Once the curing duration is complete, flush fresh water tank once prior to use.

**CERTIFICATIONS**

Marine Chemist Approvals

- Non Toxic in Application
- Non Toxic in Torching
- Will not sustain combustion

**SURFACE PREPARATIONS**

SSPC-SP1. EASY KOTE® is formulated for extreme surface tolerance but life expectancy is always dependent on degree of loose rust, rust scale and unsecured old paint removal. Any oil, grease or chemical contamination must be removed. Descaling until all loose material has been removed is required. Note: Easy Kote® will promote descaling on surfaces that have not been thoroughly descaled. Over coating mill scale which is very brittle does not ensure that mil scale will not release from steel.

### APPLICATION

**MIXING** Use drum mixer with 8" blade and minimum 1/2 HP motor for 10 minutes prior to use.

**THINNER** 5% water by volume maximum

**AIRLESS SPRAY** Recommended  
Tip Range 0.58-0.79 mm (23-31 thou)  
30:1 pump size minimum  
Material temperature for optimum spraying is 65°F - 90°F

**CONVENTIONAL SPRAY** Application by conventional spray is not recommended.

**BRUSH** Application by brush is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.

**ROLLER** Application by roller is recommended for small areas only. Multiple coats may be required to achieve specified film thickness.

**CLEANER** Water only is needed to flush lines. To remove dry coating use Xylene (CAS# 100-41-4)

**Product Receiving** Protect these products from direct sun and the cold freezing weather. This product can freeze if the temperatures are below 32°F degrees for 24 hours. Freezing will harm the product so care should be taken. The shipping of this material in the cold months requires heated trucks due to the possibility of freezing. Be sure to mention to the freight company that freezing is a problem and any dock time should be monitored to protect the product.

**WORK STOP / CLEANUP** Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with Cleaner. Once units of paint have been mixed they should not be resealed and it is advised that after prolonged stoppages work recommences with freshly mixed material. Clean all equipment immediately after use with cleaner. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays. All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.

**WELDING** In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

**PACKAGING SIZE** 5 Gallon Pails , 50 Gallon Drums , 270 Gallon Totes

**UN SHIPPING** Non-hazardous , non-regulated

**SHELF LIFE** 12 Months

### IMPORTANT NOTE

*The information contained in this data sheet is to the best of our knowledge true and accurate; but all recommendations or suggestions are made without guarantee, since the conditions of use are beyond our control. Each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose.*

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