

Tuff Coat OD

ASPHALTIC PAINT

- ◆ CUTBACK ASPHALT FOR DUCTILE AND CAST IRON
- ◆ ENGINEERED FOR BLOCK AND TACK RESISTANCE
- ◆ 10 MINUTE DRY TIME
- ◆ 2.8 LBS VOC
- ◆ NSF DOWN TO 3/4"
- ◆ PASSES LEACH TEST

Tuff Coat OD was developed for the outer diameter of ductile and cast iron parts with high gloss and fast dry by design. Product can be applied in 1 - 4 coats with a maximum DFT of 5 mils. Both re-coat and final cure parameters are 7 days at 158F (70C). For spray application Pre-heating coating to 120-140°F prior to application will assist in flowability. Maintain adequate air circulation and ventilation. During curing period atomized air drying system is highly recommended. Following application flush wash the pipe with running water for 10 hours.

<u>TECHNICAL DATA</u>	
Solids	57-63%
VOCs	2.8 LBS/GALL
Finish	High Gloss
Odor	Solvent
Flash Point	143F (62C)
HAPS	0
Color	Black

Safety:

*Always refer to Royal's SDS before the use of any of our products.

Packaging: Packaging is available in bulk, totes, and drums

Storage:

When purchased in bulk the product must be maintained in a temperature range of 120F (49C) - 140F (60C). In addition the product must be agitated for 10 minutes each day. Failure to follow these instructions can cause at least a soft settling of the product. Product is delivered application ready - no thinning necessary. For further assistance and information contact:

Manufactured by:

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