

# SEAL COAT ID

## ASPHALTIC PAINT

Seal Coat ID was developed for the inner diameter of ductile and cast iron parts with cement liner compatibility by design. Product can be applied in 1 - 4 coats with a maximum DFT of 5 mils. Both re-coat and final cure parameters are 7 days at 158F (70C). Pre-heat coating and substrate to 120-140°F prior to application. Maintain adequate air circulation and ventilation. During curing period atomized air drying system is highly recommended. Flush wash the pipe with running water for 10 hours prior to putting in service.

### TECHNICAL DATA

Appearance	Black smooth liquid
Density @ 77F(25C)	0.93
Weight per Gallon in LBS	7.6 - 8.0
Weight Solids, %	57-63
VOCs , LBS/Gall	2.7 - 2.9
Flash Point °F, TCC	105F (41C)
HAPS, %	0
Viscosity , Zahn cup #2	35 seconds

#### **Safety:**

\*Always refer to Royal's SDS before the use of any of our products.

**Packaging:** Packaging is available in bulk, totes, and drums

#### **Storage:**

When purchased in bulk the product must be maintained in a temperature range of 120F (49C) - 140F (60C). In addition the product must be agitated for 10 minutes each day. Failure to follow these instructions can cause at least a soft settling of the product. Product is delivered application ready - no thinning necessary. For further assistance and information contact:

#### **Manufactured by:**

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